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Forward What is T.I.A.  
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## **Automating with STEP 7 in STL and SCL: SIMATIC S7-300/400 ...**

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OF/FH Overview The S7-400 is the most powerful PLC in the family of SIMATIC controllers. It enables successful automation solutions with Totally Integrated Automation (TIA). The S7-400 is an automation

## **SIMATIC S7-400 advanced controller**

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It describes elements and applications for use with both SIMATIC S7-300 and SIMATIC S7-400, including the applications with PROFINET. It is aimed

Statement list (STL) and structured control language (SCL) are the text-oriented programming languages in the programming software

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