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1) Check the cylinder block and cylinder head for wear, leakage and damage. 2) Remove deposit in oil holes of each part with air and check for clogging. 3) Wash each part well to remove dust, contaminated oil, carbon, and other foreign matter. 4) Remove carbon deposited on the piston, cylinder head, valves, etc. carefully not to damage parts.

There should be no scratch, rust, corrosion, etc. on the cylinder bore when checked visually. Measure the cylinder bore at the top, center and bottom respectively in the crankshaft direction at right angle to it. If the repair value is exceeded, replace engine long block. Standard Assembling value less than 0.05

Shibaura Diesel Engines N843-D, N843L-D, N844L-D Manual

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